



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

C250-1100-13
Job Sheet 172895



Part No: C250-1100-13

Job Qty: 3 ea

Part Name: Front Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/22/18

Job Tracking No:

Due Date: 3/9/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: C250-1100-13 REV.0 IPP REV:A 18.02.21 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea		3/8/18	0.00	0.00	Start Up Waterjet		pc 18/02/2018
110	Waterjet	3 pcs		3/9/18	0.00	0.30	Waterjet 2 OMAX		pc 18/02/2018
120	QC	3 pcs		3/9/18	0.00	0.00	QC2 Waterjet-1		pc 18/02/2018
170	QC	3 pcs		3/9/18	0.00	0.00	QC8-1		pc 18/02/2018
220	Packaging	3 pcs		3/9/18	0.00	0.00	Packaging3	W1002	pc 18/02/2018
230	QC21-SA	3 Ea		3/9/18	0.00	0.00	QC21		pc 18/03/2018

Part Op Descriptions: 110 - 1-Cut as per Dwg (CANAM FOLDER) Dwg Rev: 0 Prog Rev: 0 2-Deburr if necessary

DAS
21
9-69

MAR 05 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M4130NS.250	4130 Sheet .250	.3906 sf (.1302 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M4130NS.250	0	28	0

Part Specifications

Specifications could not be found.

Date: 02/26/18

Inspector:
Revision: C250-1100-13
Serial No/Batch: S045606
Job No: 172895
Part: C250-1100-13



Container No: S045606

DART
AEROSPACE

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INSPECTION SHEET

Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



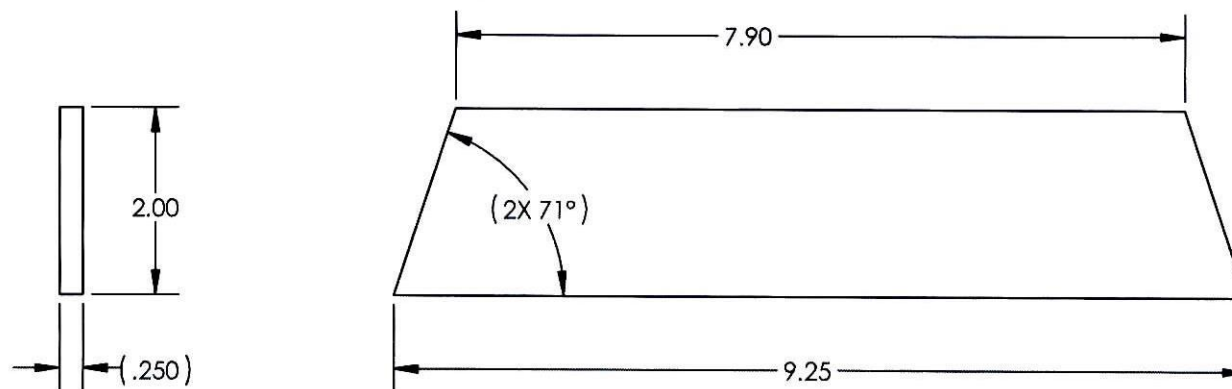
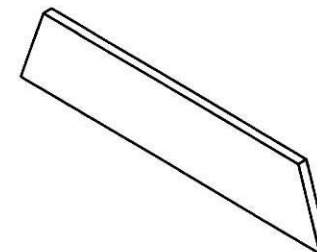
QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____					

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
	AS DRAWN BY APICAL	6/25/2013	CFS



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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 172895M15
180202

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			C250-1100-13	1	FRONT PLATE	1018	1/4 X 2-1/8 X 9-3/8

RED BARN MACHINE	
TITLE FRONT PLATE	
DWG NO. C250-1100-13	REV
MAT'L 1018	DRAWN BY: APICAL
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .010	FRACTIONS ± 1/32
.XX ± .03	ANGLES ± 5°
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:2	DATE 6/23/2004
SHEET 1 OF 1	